



# 04202 – 2K VOC Primer Grey

## ACCELERO - NORTH AMERICAN MARKET ONLY

### Product Description

Accelero 04202 is a VOC High Build Air-Dry 2K Primer with excellent filling properties and sandability. It is recommended for high performance bodyshops focusing on efficiency, space utilization and cost reduction with no compromise on premium quality.

Accelero 04202 is easy to sand within 1 hour from application. It maintains an excellent gloss holdout when topcoated with any General topcoating material.

It uses the same GenVerde hardeners family (H01522, H02232) as other primers in the GenVerde range, providing a complete and compact offer.

### Suitable Substrates

- Old and Sound thermoset topcoats.
- General polyester fillers.
- Sound OEM

### Product Application



100% Clear	25% Hardener	5-25% Reducer
04202	H01522 FAST	S01522 FAST
	H02232 NORMAL	S02232 NORMAL



18-19 s / DIN 4 mm / 20°C (68°F)  
Potlife: 40 minutes at 20oC (68°F)



HVLP 1.6 – 1.8 mm  
3-5 minutes between coats  
2-3 coats  
45-50 microns/coat  
2.0 – 2.2 bar inlet pressure

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.



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Thinning Ratio %	Viscosity	Film Thickness / Coat	3 Coats Total Film Build
5%	40''	70 $\mu$	210 $\mu$
10%	30''	67 $\mu$	220 $\mu$
15%	25''	65 $\mu$	195 $\mu$
20%	22''	60 $\mu$	180 $\mu$
25%	19''	55 $\mu$	165 $\mu$



Dust free after 10 minutes @ 20°C (68°F)  
Touch free after 15 minutes @ 20°C (68°F)  
Sandable after 60 minutes @ 20°C (68°F)



Wear suitable protection

### Product Characteristics

**VOC:** < 250 gr. /lit (2.1 lbs/gal)

**Specific Gravity:** 1.805 kg/cm<sup>3</sup> (15.06 lbs/gal)

**Flash Point:** 25°C (77°F)

**Solid Content:** 46.7 % by weight

**Coverage:** 235 ft<sup>2</sup>/gallon at 3.0 mils film thickness (theoretical)

**SDS:** Refer to the Safety Data Sheet

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