



6000M - 2K Clear Matt

Product Description

6000M is a 2K MATT finish clearcoat. It provides an even matt uniform with no striping and no gray shade. It Matches very well with OEM Matt finishes when applied properly according to TDS instructions.

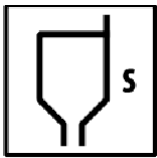
Suitable Substrates

- GenRock basecoat
- Gen₂O basecoat

Product Application



	100%	50%	15-20%
6000M		H500 – FAST	S719 – FAST S711 – NORMAL S721 – SLOW*
		H600 – NORMAL	
		H700 – SLOW*	
		H750 – EXTRA SLOW	
		H760 - SPECIAL	



16-18 sec / DIN 4 mm / 20 °C (68 °F)
Potlife: 3h to 5h at 20°C



HVLP 1.3 – 1.5 mm (2 spray passes)
2.0 - 2.5 bar inlet pressure

2 Regular Coats; 50 – 60 micron

Instructions:



- Apply the first wet medium coat.
- Flash off for 15 minutes, or longer until matt.
- Apply the second full wet coat, followed by a drop coat to avoid striping and to help achieve an even matt appearance and uniform flow.
- Flash off the second coat for 15 minutes, or longer until matt.
- Low bake for 45 minutes at 60°C.
- Hardeners and thinners are advised to be on the slow side to help achieve the best final results.



Wear suitable protection

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.



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Product Characteristics

VOC(2004/42/EC):	2004/42/IIB (e) (840)550. The EU limit value for this product (product category IIB.e) in ready to use form is max 840g/ltr. The VOC content of this product in ready for use form is max. 550 g/l.
Specific Gravity:	1.01 kg/cm ³
Flash Point:	23°C (73.4 °F)
Solid Content:	48% by weight pre-dilution
Coverage:	6-7 m ² /l at 25-micron film thickness (theoretical)
Gloss level:	23 % ± 5 at 60° angle
SDS:	Refer to the Safety Data Sheet

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