



3021 - VOC Smooth Clear

NORTH AMERICAN MARKET

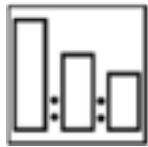
Product Description

The 3021 VOC Smooth Clear is a fast drying, extremely user friendly product suitable for overall re-sprays as well as panel refinishing.

Suitable Substrates

- GenRock basecoat
- Gen₂O basecoat

Product Application



Mix 4:1 with any of the following GenVerde VOC hardeners:
- H03236 VOC Hardener Slow
- H02232 VOC Hardener Normal
- H01522 VOC Hardener Fast
Potlife: 6h at 20°C (68°F)



17-19s / # 2 Zahn @ 68°F
Pot life 6h at 20°C



HVLP 1.3 – 1.5 mm (2 spray passes)
2.5 bar inlet pressure (36 PSI)



0.8-1.0 Mil per full coat

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.



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Wait 12 min before increasing temperature
Bake 20 min at 60°C (140°F) panel temperature



Short Wave 8 min
The object should be maintained at greater than 80 cm from source.



Wear suitable protection

Product Characteristics

VOC: Regulatory VOC 289.9 gr/lit (2.41 lbs/gal) Regulatory VOC ready to spray < 250 gr/lit (2.1 lbs/gal)

Specific Gravity: 1.1 kg/lit (9.16 lbs/gal)

Solid Content: App. 31.0% by weight RFU

Coverage: 520 ft²/gal at 1 dry mil dry film thickness (theoretical)

SDS: Refer to the Safety Data Sheet

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