6000HS – 2K HS CLEAR

Product Description

This 2 coats high solid Clearcoat system has an excellent adhesion on waterborne or solvent base- coats and is very easy to apply. It is extremely stable when applied on vertical surfaces and it can be overcoated within 24h without intermediate sanding.

Suitable Substrates

- GenRock basecoat
- Gen$_2$O basecoat

Product Application



100%	50%	5-10%
6000HS	H500 – FAST	S719 – FAST S711 – NORMAL S721 - SLOW
	H600 – NORMAL	
	H700 – SLOW	
	H750 – EXTRA SLOW	
	H760 - SPECIAL	



16-18 sec / DIN 4 mm / 20 °C (68 °F)
Potlife: 5h at 20°C



HVLP 1.3 – 1.5 mm (2 spray passes)
2.0 - 2.5 bar inlet pressure



2 Regular Coats
50 – 60 micron



Bake 20 min at 60 °C panel temperature

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.

6000HS – 2K HS CLEAR



	20°c	60°c
Dust – Free	20 min	5 min
Tack – Free	45 min	10 min
Dry for Handling	3 hrs	30min
Polishable	7hrs	2hrs

Note: These readings were achieved by using the H500 hardener



Short Wave 8 min
The object should be maintained at greater than 80 cm from source.



Wear suitable protection

Product Characteristics

VOC(2004/42/EC):	2004/42/EC IIB (e) (840)516. The EU limit value for this product (product category IIB. e) in ready to use form is max 840g/ltr. The VOC content of this product in ready for use form is max. 516 g/l
Specific Gravity:	0.985 kg/cm^3
Flash Point:	25°C (77 °F)
Solid Content:	52.6 % by weight
Coverage:	8-9 m^2/l at 50-micron film thickness (theoretical)
SDS:	Refer to the Safety Data Sheet

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.